



## Nissan Navara D40 2.5L 2007-2014 NON DPF model (Manual)

- 1. Remove rear tail pipe and muffler assembly from the vehicle.
- 2. Remove centre connecting pipe from the vehicle.
- 3. Remove flex join pipe from the vehicle.
- 4. Remove turbo dump pipe heat shields.
- 5. Remove gear box bracket.
- 6. Remove turbo dump pipe. We advise to spray the 3 nuts with WD40 before removing.
- 7. Insert the supplied EGT plug into the turbo dump pipe.
- 8. Fit the turbo dump pipe cat/cat delete section to the turbo outlet flange using the three supplied M10x1.25 nuts. Re fit gear box bracket at the same time and then tighten all 4 nuts/bolts.
- 9. Fit the flex join pipe to the turbo dump pipe cat/cat delete section and tighten finger tight with the supplied 3/8 UNC nuts.
- 10. Fit the connecting pipe to the flex pipe (the larger degree bend will connect onto the flex pipe) and tighten finger tight with the supplied 3/8 UNC nuts.
- 11. Fit the pipe only/resonator or muffler section to the connecting pipe and tighten finger tight with the supplied 3/8 UNC nuts.
- 12. Fit the tailpipe to the pipe only/resonator or muffler section and tighten finger tight with the supplied 3/8 UNC nuts.
- 13. Check over exhaust making sure everything is aligned and then tighten all bolts and nuts from the front to back of the vehicle.
- 14. Enjoy your IGNITE exhaust!

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